



NOTES

- 10 INVENTORY PACKAGING: CONTAINER CODE #PIECES PER CONTAINER P83130 15
- 9 FINISHED WEIGHT 282g
- 8 DRAWN OVER-LENGTH AND CUT TO FINISHED LENGTH AFTER INSPECTING FOR PROFILE
- 7 HEAT TREAT AT PAULO TO Rc 37-43 SHIP BACK TO AMORY FACILITY-HEAT TREAT Rc 32-37
- 6 SURFACE COATING: OIL
- 5 SURFACE FINISH: POLISHED
- 4 HARDNESS: Rc 32-37
- 3 TIR: .040
- 2 MATERIAL: OX PLATINUM
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

BLANK DEFINITION

HS3DTSBLANK		63307920	
REPLACES AST-20-02 DOWN TUBE SETS SHOWING MULTIPLE SKUS			
INITIAL PRODUCTION RELEASE	AR	7/21/08	DATE
CHANGE	BY	DATE	

TRUE TEMPER

8275 TOURNAMENT DRIVE
SUITE 200
MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. RANDOLPH
CORPORATE: B. HULL
INFO. ENGINEERING: T. GRIFFITH
PLANT MANAGEMENT: S. BROWN
QUALITY ASSURANCE: F. DREW
DATE: 6/13/08
SCALE: NONE
EGR NUMBER: XXX +/- 0.002
SIZE/SHEET: A/1

DESCRIPTION: TRUE TEMPER S3 BIKE FRAME OVAL SHAPED DOWN TUBE-SHORT
PART FAMILY: HS3DTS
WORK ORDER NUMBER: Rfq 633C
DRAWING NUMBER: AST-14-08
TOLERANCES (EXCEPT AS NOTED): DECIMAL
X +/- 0.125
XX +/- 0.063
XXX +/- 0.002
STEP LOCATION (FROM TIP): + / - 0.063 (NON ACCUMULATIVE)

REVISION: A

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