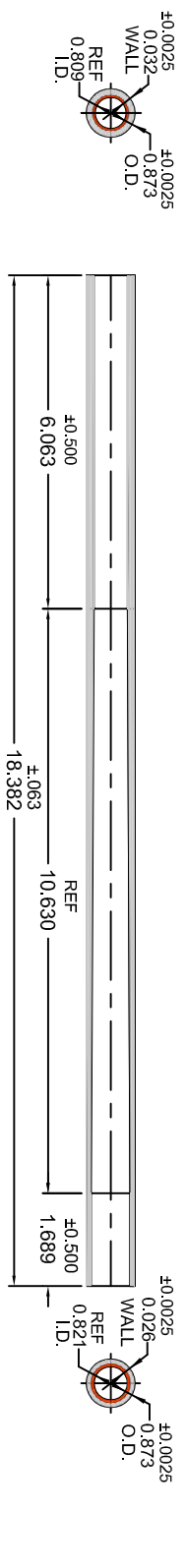
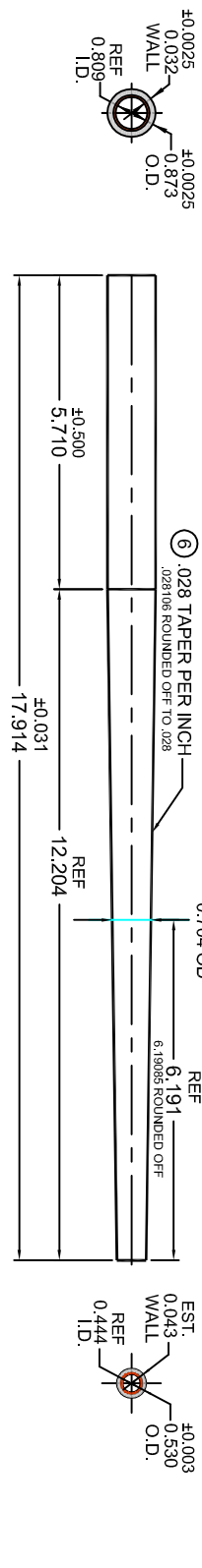


BLANK

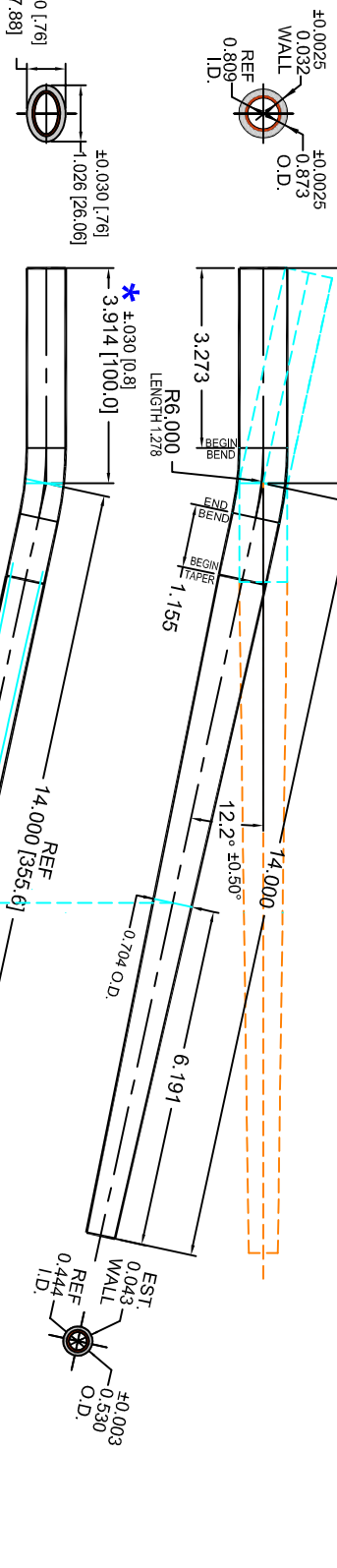


SWAGE AND TIP TRIM



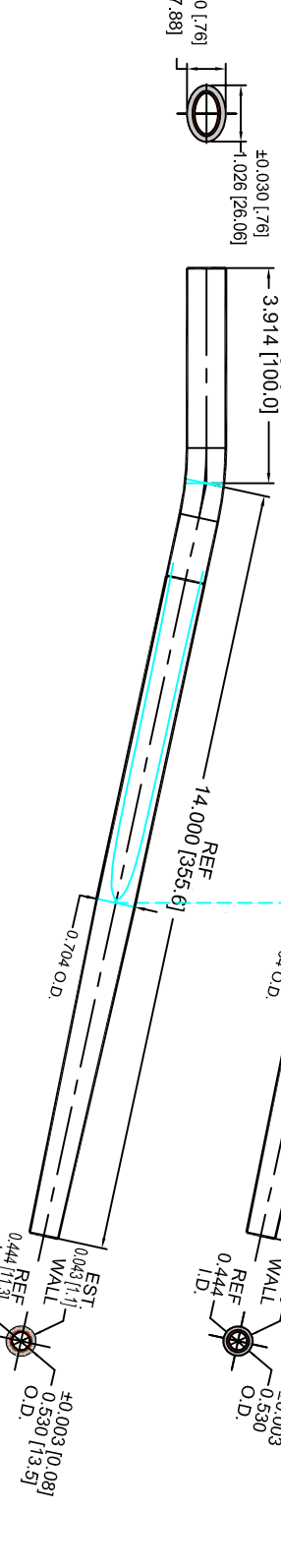
BEND

ROUND TAPERED TUBE



PRESS OVAL

FINISHED SKU



NOTES

- 8 SHIPPING PACKAGE: PBST30
- 7 QUENCH AND ANNEAL PRIOR TO SWAGING.
- ③ SWAGE DIE: SDD073 DWG # 511-90-6-1
- 5 SURFACE COATING: LIGHT OIL
- 4 SURFACE FINISH: POLISHED
- 3 HARDNESS: Rc 30-35
- 2 MATERIAL: 4130 SEAMLESS
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

BLANK DEFINITION

HOX5CSBLANK		4130S07920	4130 SEAMLESS
REV	DESCRIPTION	DATE	BY
B	* CORRECT INCH DIMENSION FROM 3.925 TO 3.914	7/6/10	AR
A	INITIAL PRODUCTION RELEASE	2/28/04	AR
	CHANGE		

TRUE TEMPER 8275 TOURNAMENT DRIVE SUITE 200 MEMPHIS, TN 38125 (901) 748-2000

DRAWN BY: A RANDOLPH
 CHECKED BY: B. HOUGH
 MFG. ENGINEERING

PLANT MANAGEMENT: HOX5CS

QUALITY ASSURANCE: RFD

DATE: 2/9/04

SCALE: DECIMAL

TOLERANCES (EXCEPT AS NOTED): .X +/- 0.125
 .XX +/- 0.063
 .XXX +/- 0.002

DRAWING NUMBER: RFD 1000

REVISION: AST-02-04

DESCRIPTION: TRUE TEMPER HEAT TREATED CHAIN STAY SWAGE, BENT, OVALED

PART FAMILY: HOX5CS

SIZE: A1.1

REVISION: B