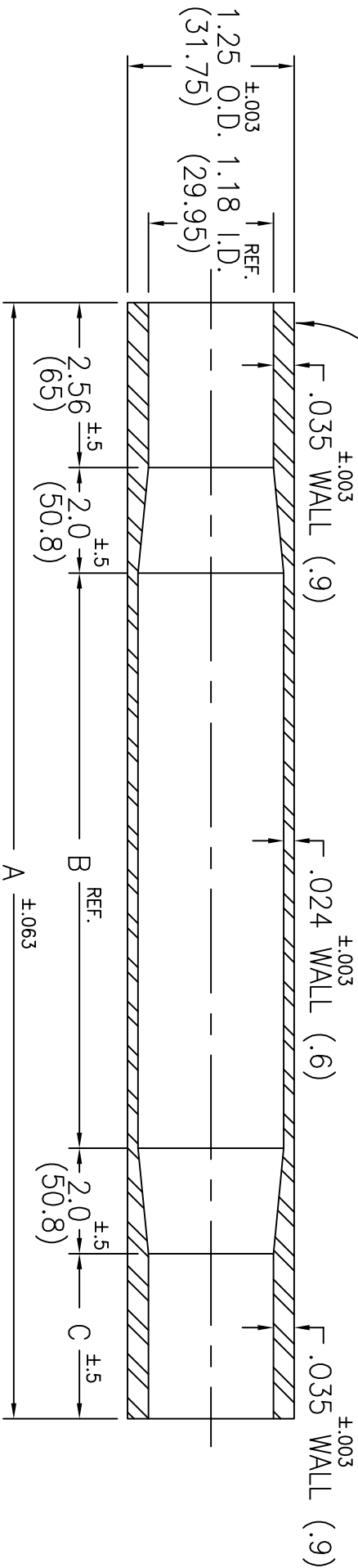


**SUPERSEDES ALL
PREVIOUS PRINTS**

DATE ISSUED: OCTOBER 6, 1999



BALANCE & PAINT
MARK LIGHT END

WSI DOWN TUBE
MAT'L. ~ 4130 AQ STEEL
HARDNESS ~ RB 90-105
POLISHED
STRESS RELIEVED
(MM) METRIC DIMENSIONS

PROCYCLE	FRAME	A	B	C	COST CODE	PRODUCT CODE	WEIGHT
108-071	(A) SMALL 14 & 16	24.39 (620)	14.05 (357)	3.78 (96)	9111	AVRDT-A/620	334 GRAMS
108-073	(B) MEDIUM 18	24.96 (634)	15.64 (397)	2.76 (70)	9112	AVRDT-B/634	335 GRAMS
108-077	(C) LARGE 20 & 22	25.86 (657)	16.05 (408)	3.25 (82.6)	9113	AVRDT-C/657	348 GRAMS
108-079		26.37 (670)	16.56 (420)	3.25 (82.6)	ST9138	AVRDT-D/670	356 GRAMS

E	ADD AVRDT-D/670	AR10/6/99
D	BALANCE & PAINT NOTE	CHB2/27/92
C	ADDED PAINT MARK	WSI8/12/91
B	ADDED STRESS RELIEVED	RAS6/26/91
B	REVISED PRODUCT CODE	RAS6/26/91
A	ADDED PRODUCT CODE	RAS6/3/91
LET	CHANGE DATA	BY DATE

DWG. NO.	DET. NO.	NDL. REQD.	DESCRIPTION	MAT'L.
			TRUE TEMPER SPORTS - AMORY PLANT	
TITLE: WSI DOWN TUBE				
DRAWN BY	J.B.	3/20/91	SCALE	NONE
CHECKED			REPLACES	REPLACED
APPROVED	W.S.I.	7/30/91	BY	SIZE
				1
NUMBER				505-91-25-1
CHG. LET.				E