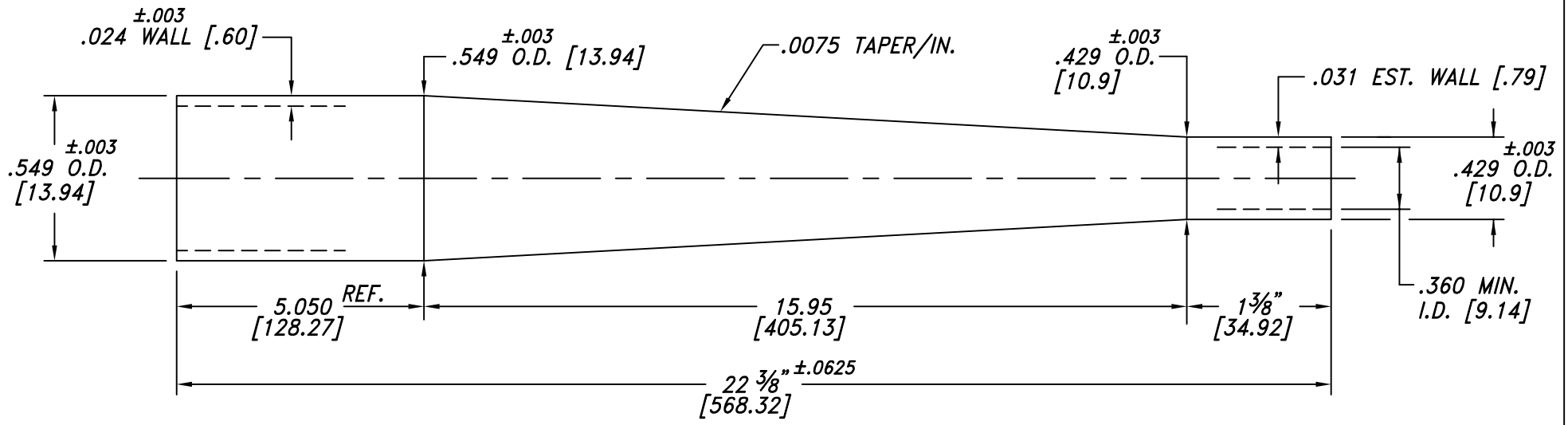

ULTRARSS SEAT STAY

PROJECT #949418 COST CODE 949418
MAT'L. ~ 4130 AQ. STEEL
HARDNESS ~ RB90-105
STRESS RELIEVED
POLISHED
[MM] METRIC DIMENSION
NOMINAL WEIGHT ~ .250 LBS. [114.0 GRAMS]

NOTES:

MADE FROM .549 O.D. X .024 WALL X 22.750 LONG STRAIGHT GAUGE BLANK.

USE SWAGE DIE SDD010 DWG. NO. 511-84-17-1.

RUST PROTECT: OIL DIP

LET	CHANGE DATA	BY	DATE
A	.429 O.D. WAS .422 O.D.	PK	5/24/94

DWG. NO.	DET. NO	NO. REQD.	DESCRIPTION	MAT'L.

TRUE TEMPER SPORTS – AMORY PLANT

TITLE ULTRASS SEAT STAY

DRAWN BY	J.B.	5/6/94	SCALE NONE			NUMBER	CHG. LET.
CHECKED			REPLACES	REPLACED BY	SIZE	505-94-42-1	A
APPROVED	P.K.	5/9/94			1		