



NOTES:
 USE SWAGE DIE SDD025
 DWG. NO. 511-85-10-1.
 TUBE TO BE MITTERED TO
 ACCEPT TT1-SR TO RUN
 PARALLEL TO FORK BLADE.

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LET	CHANGE DATA	BY	DATE	APPROVED	REPLACES 505-85- 56-1A	REPLACED BY	SIZE	NUMBER	CHG. LET.
G	ADDED MM & WEIGHT	PK	8/6/93						
F	REMOVED PREL. NOTE	CL	2/22/93						
E	ERC 939062	CL	2/9/93						
D	ADDED 16.288 LGTH. DIM	JN	1/6/93						
C	ADDED .062 TO BUTT LGTH	JN	12/18/92						
B	REV. LGTH. & BEND DIM.	JN	12/9/92						
A	REDDRAWN	JB	3-89						
LET	CHANGE DATA	BY	DATE	APPROVED	REPLACES 505-85- 56-1A	REPLACED BY	SIZE	NUMBER	CHG. LET.

REF. [25.4]
 1.000 O.D.
 2.00 [50.8]
 4.00 ϕ R. [101.6]
 54° ±1.0°
 REF. [11.1] 437
 MAT'L. ~ 4130 STEEL
 HARDNESS ~ RC 10 MIN.
 POLISHED
 STRESS RELIEVED
 METRIC DIMENSION
 NOMINAL WEIGHT ~ .595 LBS. [270 GRAMS]

FORK BLADE TT1AT-2FB
 AS BENT & MITTERED
 12.543 [318.59] ±.063
 16.288 [413.72] ±.062
 16.750 [425.45] ±.0625
 10.688 [271.48] ±.0625
 .500 [12.7]
 .042 TAPER/IN.
 ±.004
 .552 [14.02]

REF. [22.92]
 1.000 ±.004 [25.4]
 5.562 [141.27]
 16.750 ±1/2
 6 3/4" ±1/2
 4 1/4" REF.
 ±.0025
 .049 WALL [1.24]
 PART IS NOT OVALLED
 SINGLE BUTTED BLANK
 ±.004 WALL

REF. [11.1] 437
 1.000 ±.004 [25.4]
 5.562 [141.27]
 16.288 [413.72] ±.062
 16.750 ±1/2
 6 3/4" ±1/2
 4 1/4" REF.
 ±.004
 .552 [14.02]