



CHAIN STAY KIT-CS-1
 MAT'L. ~ 4130 STEEL
 HARDNESS ~ RB 90-105
 POLISHED
 STRESS RELIEVED

MAKES
 TT1-AT-1CSABC (50) DWG. #505-85-8-1
 AND TT1-ATX-1CSABC (53) DWG. #505-87-59-1

* ESTIMATED TIP I.D. = .396 REF.
 ESTIMATED WALL = .052 REF.
 (50A)

NOTE:
 USE SWAGE DIE
 DWG. 511-85-3-1

DWG. NO.	DET. NO.	NO. REQD.	DESCRIPTION	MAT'L.
			TRUE TEMPER SPORTS - AMORY PLANT	
			CHAIN STAY KIT-CS-1	
DRAWN BY	JB.	3-1-89	SCALE NONE	NUMBER
CHECKED			REPLACES BY	505-87-60-1
APPROVED			REPLACED BY	CHG. LET, A
LET	CHANGE DATA	BY	DATE	
A	REDRAWN	JB	3-89	