



NOTES
 Ø 1 1/4" [31.75] TUBE

- 6 SHIPPING PACKAGE: PBST30
- 5 SURFACE COATING: PACK IN OIL
- 4 SURFACE FINISH: POLISHED
- 3 HARDNESS: Rb 90-105
- 2 MATERIAL: 4130 SEAMLESS
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

BLANK DEFINITION			
KCSSTEER1BLANK			
4130 SEAMLESS			
REV	INITIAL PRODUCTION RELEASE	CHANGE	
A			
AR	10/25/12		

TRUE TEMPER 8275 TOURNAMENT DRIVE
 SUITE 200 MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. RANDOLPH
 COMPANY: N. HILL
 MFG. ENGINEERING: T. GRIFFITH
 PLANT MANAGEMENT: C. DOBBS
 QUALITY ASSURANCE: T. LENOIR
 DATE: 2/10/12
 ECR NUMBER: NONE
 SIZE SHEET: A/1

DESCRIPTION: KING CYCLE GROUP
 TAPERED STEERER TUBE
 PART FAMILY: KCSSTEER1
 REF: 12007C DRAWING NUMBER: AST-08-12
 TOLERANCES (EXCEPT AS NOTED): DECIMAL REVISION
 .X +/- 0.125
 .XX +/- 0.063
 .XXX +/- 0.002
 STEP LOCATION (FROM TIP) ±/-.003 (NON ACCUMULATIVE)

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STEERER
 TUBE