



**NOTES**

- 1 GAUGE DIAMETERS 4.0 FROM END.
- 2 OVALIZE ON HVECS DIE
- 3 SHIPPING PACKAGE: PBST130
- 4 TIR: .060
- 5 OVALITY: .020
- 6 SURFACE COATING: LIGHT OIL
- 7 SURFACE FINISH: POLISHED
- 8 HARDNESS: Rc 30-35
- 9 MATERIAL: 4130 SEAMLESS
- 10 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

**BLANK DEFINITION**

HVERCS1BLANK		4130S07920		4130 SEAMLESS	
A	ECR 09039 FROM 4130 WELDED TO SEAMLESS, NEW DWG FORMAT	AR	7/23/10	AR	1/29/01
-	INITIAL PRODUCTION RELEASE	AR		AR	
REV	CHANGE	BY	DATE	BY	DATE

**TRUE TEMPER** 8275 TOURNAMENT DRIVE  
SUITE 200  
MEWPHHS, TN 38125 (901) 746-2000

**TRUE TEMPER**  
HEAT TREATED CHAIN STAY  
SWAGED, PRESS OVALED MID SECTION

**HVERCS1**

DRAWING NUMBER: **AST-11-01**

REVISION: **A**

DATE: 1/18/01

SCALE: NONE

EST NUMBER: 09039

SIZESHEET: XXX +/- 0.002

PLANT MANAGEMENT:

QUALITY ASSURANCE:

DESCRIPTION: TRUE TEMPER

CORROSION:

BL HOUGH:

MFG. ENGINEERING:

TOLERANCES (EXCEPT AS NOTED): DECIMAL

.X +/- 0.125

.XX +/- 0.063

.XXX +/- 0.002

THIS DOCUMENT IS THE PROPERTY OF TRUE TEMPER SPORTS. THE CONTENTS OF THIS DOCUMENT ARE CONFIDENTIAL AND CONSTITUTE TRADE SECRETS PROPRIETARY TO TRUE TEMPER SPORTS. NEITHER THIS DOCUMENT NOR ITS CONTENTS SHALL BE DISCLOSED TO ANY UNAUTHORIZED PERSON OR COPIED, OR PUBLISHED WITHOUT TRUE TEMPER SPORTS PRIOR WRITTEN CONSENT.