



NOTES

SAMPLED AS HC09SGC2=HEAT TREATED-CATALOG 2009-SEAMLESS-CHAIN STAY-CROSS 29ER

- 7 SHIPPING PACKAGE: PBST30 50 PIECES PER BOX
- ⑥ SWAGE DIE: SDD230
- 5 SURFACE COATING: OIL
- 4 SURFACE FINISH: POLISH
- 3 HARDNESS: Rc 30-35
- 2 MATERIAL: 4130 SEAMLESS
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

BLANK DEFINITION

HSBENDCS1/BLANK 4130 SEAMLESS

B	ECR 09012 CHANGE DIM TO MATCH PART SPRINGBACK	AR	3/24/09
A	INITIAL PRODUCTION RELEASE	AR	1/20/09
REV	CHANGE	BY	DATE

DRAWN BY:	A. RANDOLPH CORPORATE
DESCRIPTION:	TRUE TEMPER
DATE:	11/14/08
SCALE:	1:1
PLANT MANAGEMENT:	T. GREFFEL
QUALITY ASSURANCE:	S. BROWN
REVISION:	B
REVISION:	B

8275 TOURNAMENT DRIVE
SUITE 200
MEMPHIS, TN 38125 (901) 746-2000

TRUE TEMPER
CATALOG '09
SWAGED, BENT CHAIN STAY-29ER

HSBENDCS1
DRAWING NUMBER

AMSAM19 AST-08-08
TOLERANCES (EXCEPT AS NOTED)

DECIMAL
.X +/- 0.125
.XX +/- 0.063
.XXX +/- 0.002

STEP LOCATION (FROM TIP)
+/- 0.063 (NON ACCUMULATIVE)

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