



NOTES

SAMPLED AS H089SCS2=HEAT TREATED-CATALOG 2009-SEAMLESS-CHAIN STAY-CROSS 29ER

7 SHIPPING PACKAGE: PBST30 50 PIECES PER BOX

③ SWAGE DIE: SDD230

5 SURFACE COATING: OIL

4 SURFACE FINISH: POLISH

3 HARDNESS: Rc 30-35

2 MATERIAL: 4130 SEAMLESS

1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

BLANK DEFINITION

HSBENDCS1BLANK 4130 SEAMLESS

REV	CHANGE	BY	DATE
B	ECR 09012 CHANGE DIM TO MATCH PART SPRINGBACK	AR	3/24/09
A	INITIAL PRODUCTION RELEASE	AR	1/20/09

TRUE TEMPER 8275 TOURNAMENT DRIVE
SUITE 200 MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. RANDOLPH CORPORATION
 B. HULL MFG. ENGINEERING
 T. GREFFTH PLANT MANAGEMENT
 S. BROWN QUALITY ASSURANCE
 J. CLARK DATE: 11/14/08

DESCRIPTION: TRUE TEMPER CATALOG '09
 PART FAMILY: SWAGED, BENT CHAIN STAY- 29ER
 DRAWING NUMBER: HSBENDCS1

REF: AMSAM19 AST-08-08

TOLERANCES (EXCEPT AS NOTED) REVISION

DECIMAL X +/- 0.125
 NONE XX +/- 0.063
 FOR NUMBER: .XXX +/- 0.002

STEP LOCATION (FROM TIP) +/- 0.063 (NON ACCUMULATIVE)

SIZE/SHEET: A/1

REVISION **B**

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