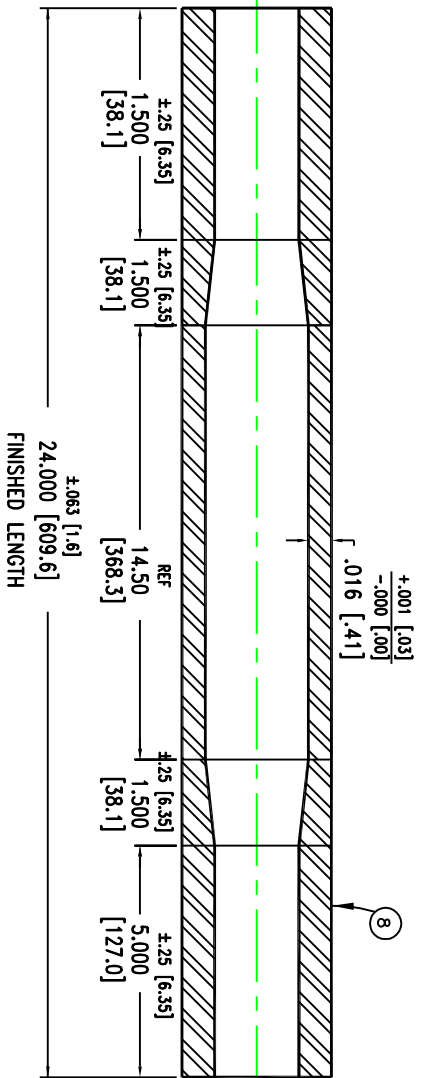
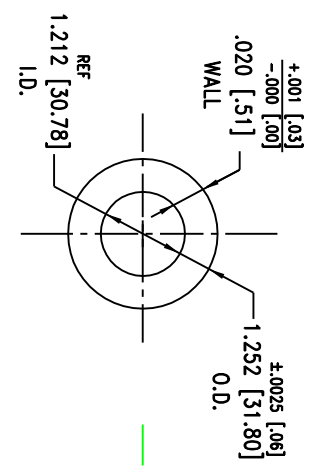


TRUE TEMPER PART NO.	FINISHED WEIGHTS-g	
	TOP	BOTTOM
HS3TT-R	MEAN TOLERANCE	TOLERANCE
	207.18	220.9
		205.28



NOTES

- 1 PAINT MARK THIS END
- 2 HEAT TREAT TO Rc 37-43
- 3 SURFACE COATING: OIL
- 4 SURFACE FINISH: POLISHED
- 5 HARDNESS: Rc 32-37
- 6 TIR: .040
- 7 MATERIAL: OX PLATINUM
- 8 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

NOTES

A		INITIAL PRODUCTION RELEASE	
BY	AR	DATE	6/9/03
RBV		CHANGE	

TRUE TEMPER
 8275 TOURNAMENT DRIVE
 SUITE 200
 MEMPHIS, TN 38125 (901) 746-2000

TRUE TEMPER
 S3 BIKE
 ROUND TOP TUBE

PART FAMILY: **HS3TT-R**

DESCRIPTION: TRUE TEMPER S3 BIKE ROUND TOP TUBE

DRIVEN BY: A. RANDOLPH
 B. HILL
 MFG. ENGINEERING
 T. GRIFFITH
 PRODUCTION CONTROL

QUALITY ASSURANCE: E. STEPHENS
 DATE: 2/25/03

WORK ORDER NUMBER: **RFQ 934** DRAWING NUMBER: **AST-04-03**

TOLERANCES (EXCEPT AS NOTED) REVISION: **1**

SCALE: NONE
 DECIMAL: .XX +/- 0.125
 .XXX +/- 0.063
 STEP LOCATION (FROM TIP) +/- 0.063 (NON ACCUMULATIVE)

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