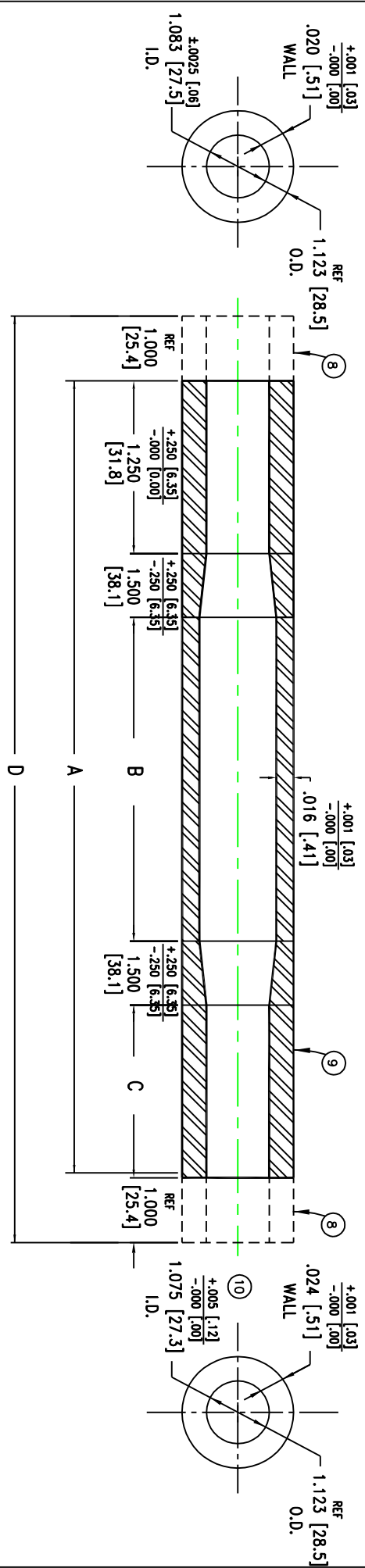


| FRAME SET | TRUE TEMPER PART NO. | FIN. LENGTH | | | DRAWN LENGTH | | | FINISHED WEIGHTS-9 | |
|-----------|----------------------|-------------------------------------|---------------------------|---|-------------------------------------|--------|--------|--------------------|-----------|
| | | A | B | C | D | TOP | BOTTOM | MEAN | TOLERANCE |
| SHORT | HS3STS | 20.87 [530.0] TOL. ± 0.063 [1.6] | 11.27 [286.3] TOL. REF | 5.34 [135.7] TOL. +250 [6.35] / -0 [0] | 22.86 [580.8] TOL. ± .063 [1.63] | 174.22 | 186.24 | 172.72 | |
| MEDIUM | HS3STM | 22.83 [580.0] | 13.24 [336.3] | 5.34 [135.7] | 24.83 [630.8] | 188.32 | 201.24 | 186.78 | |
| LONG | HS3STL | 24.65 [626.0] | 15.05 [382.3] | 5.34 [135.7] | 26.65 [676.8] | 201.28 | 215.03 | 199.72 | |
| VERSATILE | HS3STV | 23.86 [606.0] | 12.32 [313.0] | 7.28 [185.0] | 25.86 [656.8] | 202.43 | 215.82 | 200.87 | |



- ⑩ DIAMETER TOLERANCE INCLUDES OVALITY BEFORE HEAT TREATMENT.
- ⑨ OVALITY <.010 [.25] AFTER HEAT TREATMENT.
- ⑧ PAINT MARK THIS END
- ⑦ DRAWN OVER-LENGTH AND CUT TO FINISHED LENGTH AFTER INSPECTING FOR PROFILE
- ⑥ HEAT TREAT AT PAULO TO Rc 37-43
- ⑤ SHIP BACK TO AMORY FACILITY-HEAT TREAT Rc 32-37
- ④ SURFACE FINISH: POLISHED
- ③ HARDNESS: Re 32-37
- ② TIR: .040
- ① MATERIAL: OX PLATINUM
- ① PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

NOTES

NOTES

| REV | DESCRIPTION | DATE |
|-----|---|---------|
| A | INITIAL MANUFACTURING RELEASE | 7/20/02 |
| B | ADD MANUFACTURING NOTE | 10/1/02 |
| C | ID TOL RT END FROM +.001/-0 TO +.005/-0 | 7/10/03 |

TRUE TEMPER 8275 TOURNAMENT DRIVE
SUITE 200 MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. BANDOL PH
CORPORATE: G. HORN/LODD
MFG. ENGINEERING: T. GRIFFITH
C. CANNIFF
QUALITY ASSURANCE: E. STEPHENS

PRODUCTION CONTROL: TBO
TBO
TBO
TBO

PRODUCT CODE: PRRSC28
CONTAINER CODE: PBR83
#PIECES PER CONTAINER: 1

12. INVENTORY PACKAGING:
HS3STS PRRSC28 TBO
HS3STM PRRSC28 TBO
HS3STL PRRSC28 TBO
HS3STV PRRSC28 TBO

13. SHIPPING PACKAGING:
CONTAINER CODE: PBR83
#PIECES PER CONTAINER: 1

STEP LOCATION (FROM TIP)
+/- 0.063 (NON ACCUMULATIVE)

DECIMAL
.X +/- 0.125
.XX +/- 0.063
.XXX +/- 0.002

TOLERANCES (EXCEPT AS NOTED) REVISION C

PART FAMILY: S3 SEAT TUBE SETS
DRAWING NUMBER: Rfq 635D AST-22-02

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