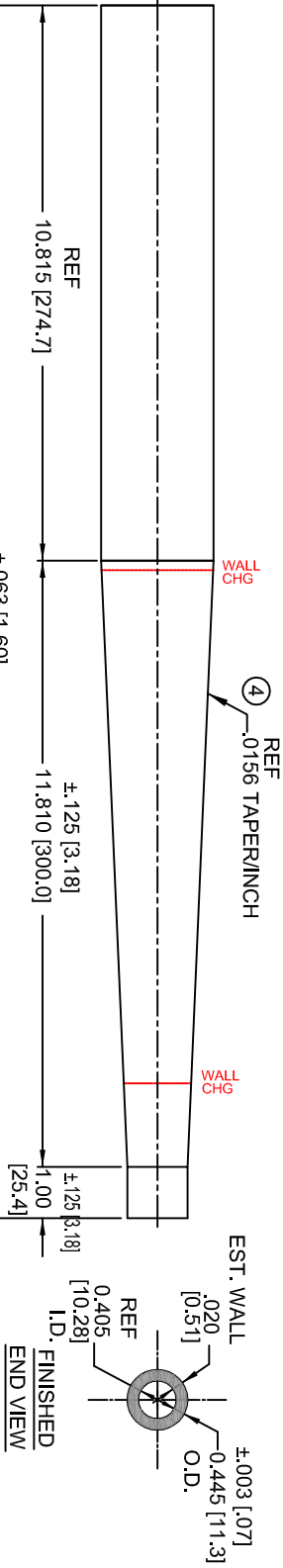
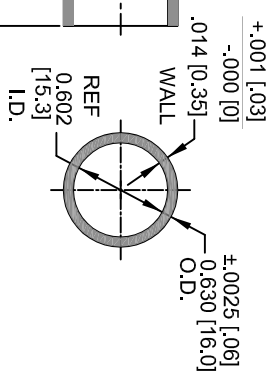
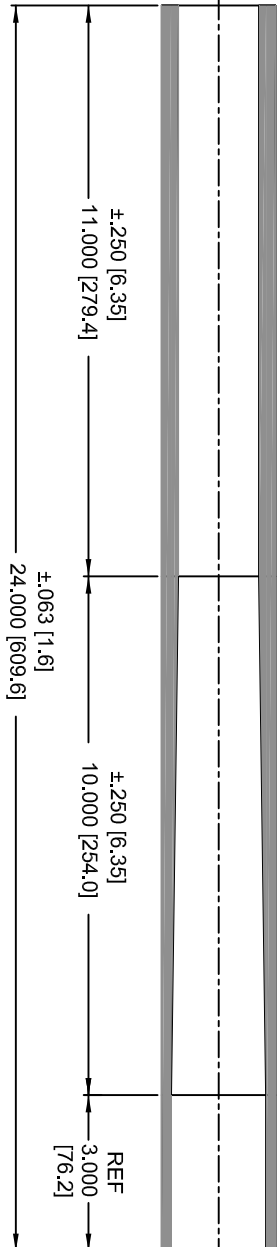
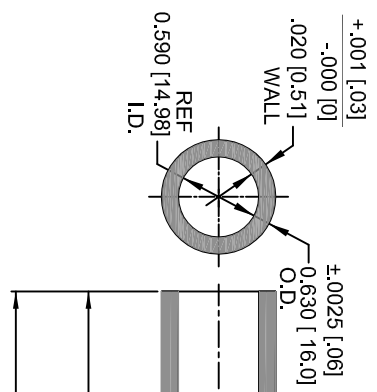


BLANK WEIGHT: 106.95g NOMINAL
105.97g MINIMUM
110.94g MAXIMUM



NOTES

BLANK DEFINITION
HS3SS1BLANK 63307920

- 9 SHIPPING PACKAGE: PBST30
- 8 SURFACE COATING: PACK IN OIL
- 7 SURFACE FINISH: POLISH-2X MAX
- 6 TIR: .040
- 4 SWAGE DIE SDD188
- 3 HARDNESS: Rc 30-35
- 2 MATERIAL: 6330
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

REV	DESCRIPTION	BY	DATE
C	EGR: 10XXX HARDNESS VALUE FROM Rc 37-43	AR	PENDING
B	CORRECT BLANK WEIGHTS	AR	3/16/02
A	INITIAL PRODUCTION RELEASE	AR	3/5/02
REV	CHANGE	BY	DATE

TRUE TEMPER 8275 TOURNAMENT DRIVE
SUITE 200 MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. RANDOLPH
CORPORATE: B. HOLLIG
MFG. ENGINEERING: PLANT MANAGEMENT: PART FAMILY: HS3SS1

DESCRIPTION: TRUE TEMPER S3 BIKE SEAT STAY
REF: 636C DRAWING NUMBER: AST-10-02

QUALITY ASSURANCE: 636C TOLERANCES (EXCEPT AS NOTED) REVISION

DATE: 3/4/02 DECIMAL: .X +/- 0.125
SCALE: NONE .XX +/- 0.063
EGR NUMBER: XXX +/- 0.002 STEP LOCATION (FROM TIP) REVISION: C

SIZE/SHEET: A.1.1
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