



NOTES

- 10 INVENTORY PACKAGING:
CONTAINER CODE: #PIECES PER CONTAINER: _____
P83T30 15
- 9 FINISHED WEIGHT: 258g
- 8 DRAWN OVER-LENGTH AND CUT TO FINISHED LENGTH AFTER INSPECTING FOR PROFILE
- 7 HEAT TREAT AT PAULD TO Re 37-43
SHIP BACK TO AMORY FACILITY-HEAT TREAT Re 32-37
- 6 SURFACE COATING: OIL
- 5 SURFACE FINISH: POLISHED
- 4 HARDNESS: Re 32-37
- 3 TIR: .040
- 2 MATERIAL: OX PLATINUM
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

BLANK DEFINITION

HS3DTM/BLANK 63307920

REPLACES AST-20-02 DOWN TUBE SETS SHOWING MULTIPLE SKUS

REV	INITIAL PRODUCTION RELEASE	AR	DATE
A	CHANGE	AR	7/21/08

TRUE TEMPER 8275 TOURNAMENT DRIVE SUITE 200 MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. RANDOLPH
CORPORATE: B. HULL
MFG. ENGINEERING: T. GRIFFITH
PLANT MANAGEMENT:

DESCRIPTION: **TRUE TEMPER S3 BIKE FRAME OVAL SHAPED DOWN TUBE-MEDIUM**
PART FAMILY: **HS3DTM**

WORK ORDER NUMBER: **RFQ 633C** DRAWING NUMBER: **AST-15-08**

TOLERANCES (EXCEPT AS NOTED) REVISION

DECIMAL: X +/- 0.125
XX +/- 0.063
XXX +/- 0.002

STEP LOCATION (FROM TIP) **A**

SIZE/SHEET: 6/13/08

DATE: 6/13/08

F. DREW: NONE

SCALE: NONE

TER NUMBER: XXX +/- 0.002

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