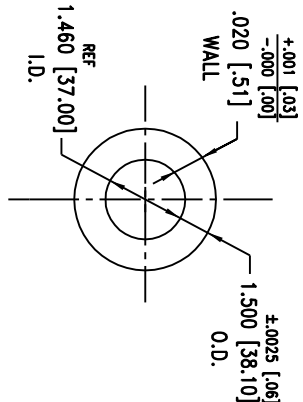
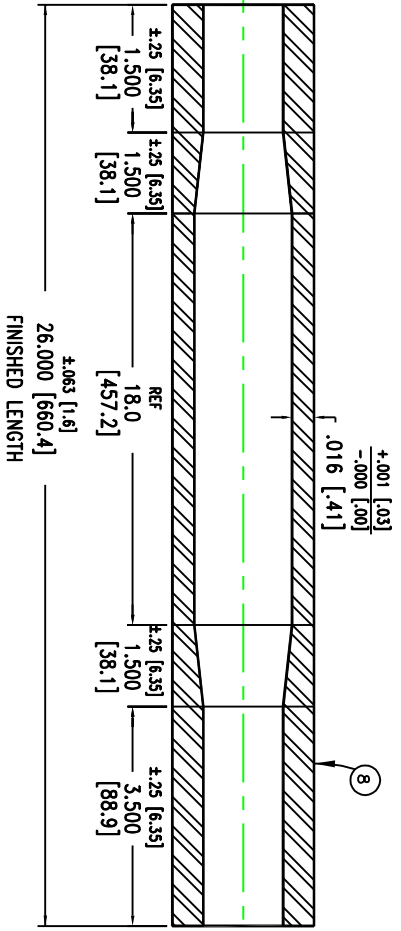
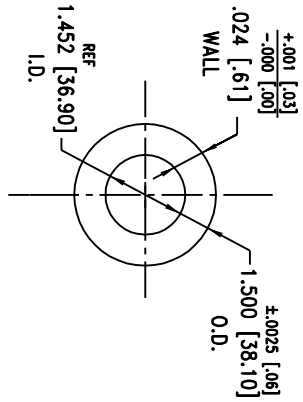


TRUE TEMPER PART NO. HS3DT-R	FINISHED WEIGHTS-g	
	TOP	BOTTOM
	MEAN TOLERANCE	TOLERANCE
	269.7	288.3
		267.3



NOTES

- 9 SHIPPING PACKAGING: _____
- PRODUCT CODE: HS3DT-R CONTAINER CODE: PBRSC28 #PIECES PER CONTAINER: 25
- (8) PAINT MARK THIS END
- 7 HEAT TREAT TO Rc 37-43
- 6 SURFACE COATING: OIL
- 5 SURFACE FINISH: POLISHED
- 4 HARDNESS: Rc 32-37
- 3 TIR: .040
- 2 MATERIAL: OX PLATINUM
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

NOTES

REV	INITIAL PRODUCTION RELEASE	BY	DATE
A	CHANGE	AR	6/3/03

TRUE TEMPER 8275 TOURNAMENT DRIVE
SUITE 1200
MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. RANDOLPH
CORPORATE: TRUE TEMPER
B. HULL
MFG. ENGINEERING
T. GRIFFITH
PRODUCTION CONTROL
E. STEPHENS
DATE: 2/25/03
QUALITY ASSURANCE: Rfq 933
PART FAMILY: HS3DT-R
DESCRIPTION: TRUE TEMPER S3 BIKE ROUND DOWN TUBE
DRAWING NUMBER: AST-03-03
VENDOR ORDER NUMBER: Rfq 933
PRODUCTION NUMBER: _____
TOLERANCES (EXCEPT AS NOTED): DECIMAL
SCALE: .X +/- 0.125
MILS: .XX +/- 0.063
INCH NUMBER: .XXX +/- 0.002
STEP LOCATION (FROM TIP): A
SIZE/SHEET: A/1

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