



**NOTES**

- 9 SHIPPING PACKAGE: PBST30
- 8 SURFACE COATING: PACK IN OIL
- 7 SURFACE FINISH: POLISH 2X MAX
- 6 TIR: .040
- ⑤ TRIM TIP TO 0.500 OD, WIREBRUSH
- ④ SWAGE DIE SDD019
- 3 HARDNESS: Rc 30-35
- 2 MATERIAL: 6330
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

**BLANK DEFINITION**

HS3CS1BLANK	63307920
-------------	----------

REV	CHANGE	BY	DATE
D	EGR: 10XXX HARDNESS VALUE FROM Rc 37-43	AR	PENDING
C	ECR 03011 BLANK CHG WALL HVT LENGTH & OAL LENGTH	AR	3/5/05
B	CORRECT BLANK WEIGHTS	AR	3/16/02
A	INITIAL PRODUCTION RELEASE	AR	3/5/02

**TRUE TEMPER** 8275 TOURNAMENT DRIVE  
MEMPHIS, TN 38125 (901) 746-2000

DRAWING BY: A. RANDOLPH  
CORPORATE: B. HOUGH  
MFG. ENGINEERING: PART FAMILY: HSS3CS1

DESCRIPTION: TRUE TEMPER S3 BIKE OVALED CHAIN STAY

PLANT MANAGEMENT: REF: 637C DRAWING NUMBER: AST-11-02

QUALITY ASSURANCE: TOLERANCES (EXCEPT AS NOTED) REVISION

DATE: 3/4/02

SCALE: DECIMAL

STEP NUMBER: .X +/- 0.125

STEP LOCATION (FROM TIP): +/- 0.063 (NON ACCUMULATIVE)

SIZE SHEET: A/1

STEP: D

THIS DOCUMENT IS THE PROPERTY OF TRUE TEMPER SPORTS. THE CONTENTS OF THIS DOCUMENT ARE CONFIDENTIAL AND CONSTITUTE TRADE SECRETS. PROPRIETARY TO TRUE TEMPER SPORTS. NEITHER THIS DOCUMENT NOR ITS CONTENTS SHALL BE DISCLOSED TO ANY UNAUTHORIZED PERSON OR CORP. OR PUBLISHED WITHOUT TRUE TEMPER SPORTS PRIOR WRITTEN CONSENT.