



**NOTES**

- 10 SHIPPING PACKAGE: CONTAINER CODE #PIECES PER CONTAINER  
PBRSC28 | 60
- 9 NOMINAL WEIGHT .667 POUNDS [302.6 GRAMS]
- 8 PACK IN OIL
- 7 SURFACE FINISH: POLISH
- 6 TIR: .040
- 5 QUALITY: .020
- 4 HARDNESS: Rc 30-35
- 3 HEAT TREATMENT: NORMALIZE PRIOR TO POLISH.
- 2 MATERIAL: 4130
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

**BLANK DEFINITION**

<b>HRCXDT2BLANK</b>		<b>4130S05547</b>	
<b>B</b>	<b>ECR 05acc CHANGE HARDNESS VALUE</b>	<b>AR</b>	<b>PENDING</b>
<b>A</b>	<b>ADDED WEIGHT</b>	<b>AR</b>	<b>8/24/93</b>
<b>-</b>	<b>INITIAL PRODUCTION RELEASE</b>	<b>AR</b>	<b>7/29/93</b>
<b>REV</b>	<b>CHANGE</b>	<b>BY</b>	<b>DATE</b>

**TRUE TEMPER** 8275 TOURNAMENT DRIVE  
SUITE 200 MEMPHIS, TN 38125 (901) 746-2000

<b>DRAWN BY:</b>	<b>A. RANDOLPH</b>	<b>DESCRIPTION:</b>	<b>DOWN TUBE ROAD BIKE AIR-HARDENED ALLOY</b>
<b>COMPORTE:</b>	<b>B. HULL</b>	<b>PART CODE:</b>	<b>HRCXDT2</b>
<b>MFG. ENGINEERING:</b>		<b>WORK ORDER NUMBER:</b>	<b>9390103</b>
<b>PLANT MANAGEMENT:</b>		<b>DRAWING NUMBER:</b>	<b>505-93-34-1</b>
<b>QUALITY ASSURANCE:</b>		<b>TOLERANCES (EXCEPT AS NOTED):</b>	<b>DECIMAL</b>
<b>DATE:</b>	<b>4/15/93</b>	<b>SCALE:</b>	<b>X +/- 0.125</b>
<b>SCALE:</b>	<b>NONE</b>	<b>SCALE:</b>	<b>XX +/- 0.063</b>
<b>ECN NUMBER:</b>		<b>SCALE:</b>	<b>XXX +/- 0.002</b>
<b>SIZE/SHEET:</b>	<b>A/1</b>	<b>STEP LOCATION (FROM TIP):</b>	<b>+/- 0.063 (NON ACCUMULATIVE)</b>
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