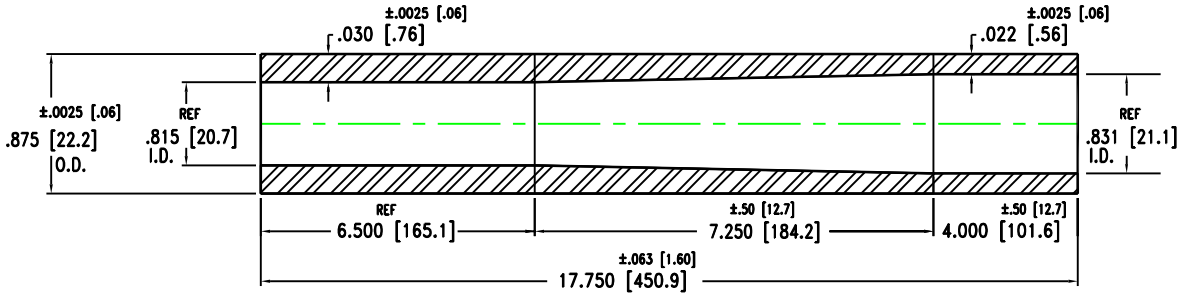
SUPERSEDES ALL PREVIOUS PRINTS

DATE ISSUED: JANUARY 10, 20001



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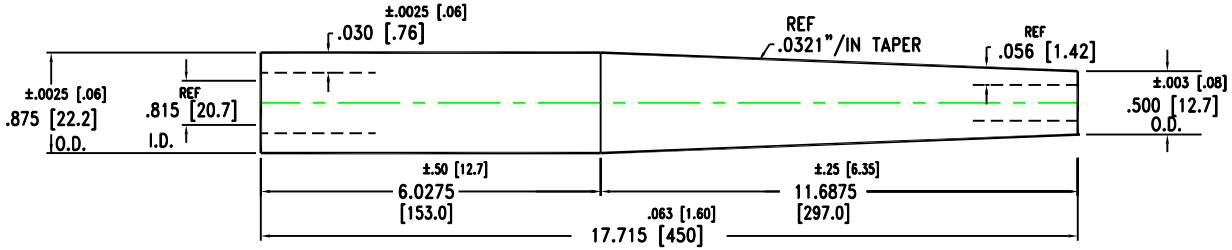
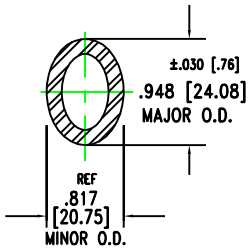


AFTER SWAGE

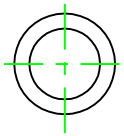


SECTION "A-A"

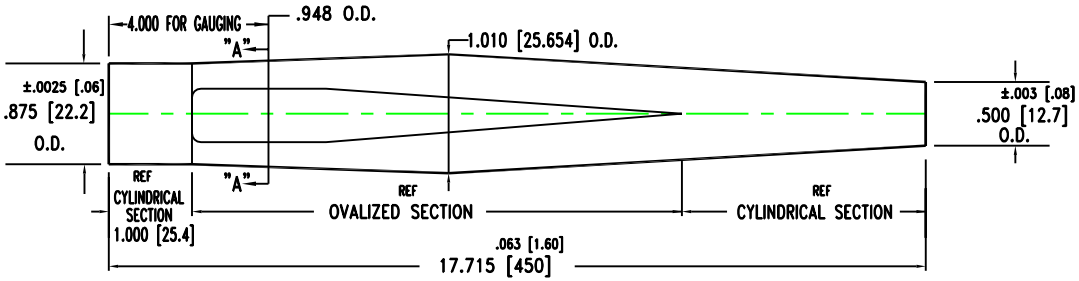
CHECK GUAGE DIAMETERS

4" FROM END

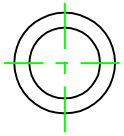
OVALIZE ON HVELCS DIE



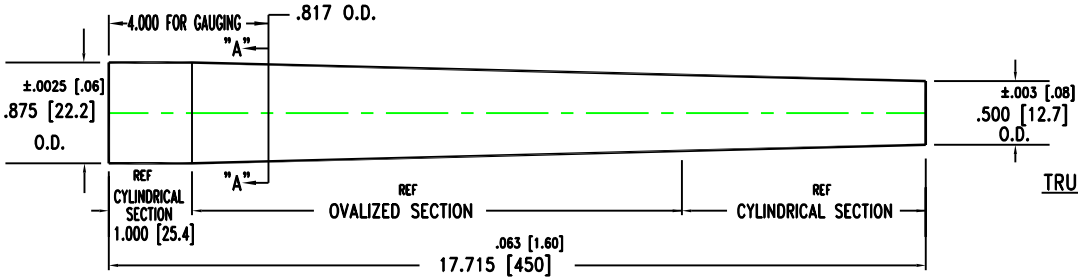
END VIEW



AFTER OVALIZATION SIDE VIEW OF MAJOR DIAMETER



END VIEW



AFTER OVALIZATION SIDE VIEW OF MINOR DIAMETER

SWAGE DIE SDD 018
FROM 511-85-3-1

PRODUCT CODE: HOXPLATCS3

TRUE TEMPER HEAT TREATED CHAIN STAY

PROJECT: RFQ087
MATERIAL: OX PLATINUM
HARDNESS: Rc 30-35
TIR: .060"
OVALITY: .020"
POLISHED * OIL & PACK

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LET	CHANGE DATA	BY	DATE
A	CORRECT ID MM DIMENSION ON BLANK & AFTER WAGE VIEWS	AR	1/10/01

TRUE TEMPER® POST OFFICE DRAWER E AMORY, MS. 38821

TITLE: HEAT TREATED CHAIN STAY	PROJECT: RFQ087			TELEPHONE: 601-256-5606	
DRAWN BY	A.RANDOLPH	8/8/00	SCALE: NONE	NUMBER	CHG. LET.
CHECKED			REPLACES	REPLACED BY	AST-24-00	A
APPROVED	M. PARSELL	8/8/00			