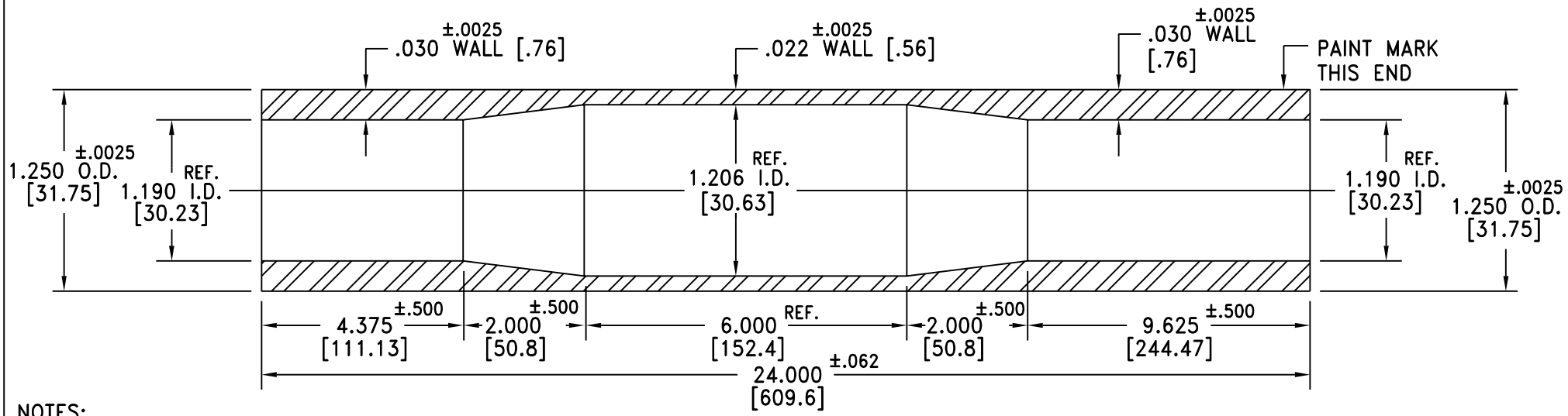

NOTES:

A) MATERIAL: SAE 4130 STEEL, TRUE TEMPER "QUENCH AND TEMPER" HEAT TREATMENT.
B) HARDNESS: 30 HRC MINIMUM, 35 HRC MAXIMUM.
C) SURFACE FINISH: 55 MICRO-INCH, 60 MICRO-INCH MAXIMUM.
D) RUST PROTECTION: TRUE TEMPER STANDARD LIGHT OIL.
E) SEAM SOUNDNESS TEST: TRUE TEMPER STANDARD METHOD.
F) END CUT SQUARENESS: BOTH END CUTS TO BE SQUARE TO THE CENTERLINE AXIS WITHIN .020.
G) AVERAGE DIAMETER=[(MAXIMUM DIAMETER READING) + (MINIMUM DIAMETER READING)] / 2
H) OVALITY: (MAXIMUM DIAMETER READING) - (MINIMUM DIAMETER READING) MUST BE LESS THAN OR EQUAL TO .020.
I) BOW: TOTAL BOW MAY NOT EXCEED .080 TOTAL INDICATOR READING WITH THE ENDS OF TUBE SUPPORTED.

HEAT TREATED OX2 - TOP TUBE

POLISHED
COST CODE #9249
PRODUCT CODE HOX2TT
[MM] METRIC DIMENSION
NOMINAL WEIGHT ~ .717 LBS. [325 GRAMS]

LET	CHANGE DATA	BY	DATE
B	ADDED MM & WEIGHT	PK	8/5/93
A	TITLE - PRODUCT CODE	RAS	3/13/90

DWG. NO.	DET. NO	NO. REQD.	DESCRIPTION	MAT'L.

TRUE TEMPER SPORTS - AMORY PLANT

TITLE HEAT TREATED TOP TUBE - HOX2TT (81018)

DRAWN BY	R.A.W.S.	1/25/90	SCALE NONE			NUMBER	CHG. LET.
CHECKED			REPLACES	REPLACED BY	SIZE	505-90-12-1	B
APPROVED					1		