



- NOTES:
- A) MATERIAL: SAE 4130 STEEL, TRUE TEMPER "QUENCH AND TEMPER" HEAT TREATMENT.
 - B) HARDNESS: 30 HRC MINIMUM, 35 HRC MAXIMUM.
 - C) SURFACE FINISH: 55 MICRO-INCH, 60 MICRO-INCH MAXIMUM.
 - D) RUST PROTECTION: TRUE TEMPER STANDARD LIGHT OIL.
 - E) SEAM SOUNDNESS TEST: TRUE TEMPER STANDARD METHOD.
 - F) END CUT SQUARENESS: BOTH END CUTS TO BE SQUARE TO THE CENTERLINE AXIS WITHIN .020.
 - G) AVERAGE DIAMETER=[(MAXIMUM DIAMETER READING) + (MINIMUM DIAMETER READING)] / 2
 - H) QUALITY: (MAXIMUM DIAMETER READING) - (MINIMUM DIAMETER READING) MUST BE LESS THAN OR EQUAL TO .020.
 - I) BOW: TOTAL BOW MAY NOT EXCEED .080 TOTAL INDICATOR READING WITH THE ENDS OF TUBE SUPPORTED.

HEAT TREATED OX2 - DOWN TUBE

PRODUCT CODE HOX2DT
 COST CODE 9248
 POLISHED
 [MM] METRIC DIMENSION
 NOMINAL WEIGHT ~ .840 LBS. [381 GRAMS]

TRUE TEMPER SPORTS - AMORY PLANT				HEAT TREATED DOWN TUBE - HOX2DT				NUMBER	CHG.	
LET	CHANGE DATA	BY	DATE	APPROVED	TAI	5/23/91	1	505-90-13-1	C	
			DWG. NO.	DET. NO.	REPLACES		REPLACES BY	SIZE		
			DESCRIPTION		SCALE		NONE		MATERIAL	
			TITLE		DRAWN BY		RA.W.S. 1/25/90		MATERIAL	
			HEAT TREATED DOWN TUBE - HOX2DT		CHECKED		TAI		(81019)	
			ADDED WEIGHT		PK 8/5/93		NONE			
			ADDED METRIC DIMENSIONS		RAS 5/30/91		REPLACES BY			
			TITLE - PRODUCT CODE		RAS 3/13/90		REPLACES BY			
			LETT		DATE		BY			