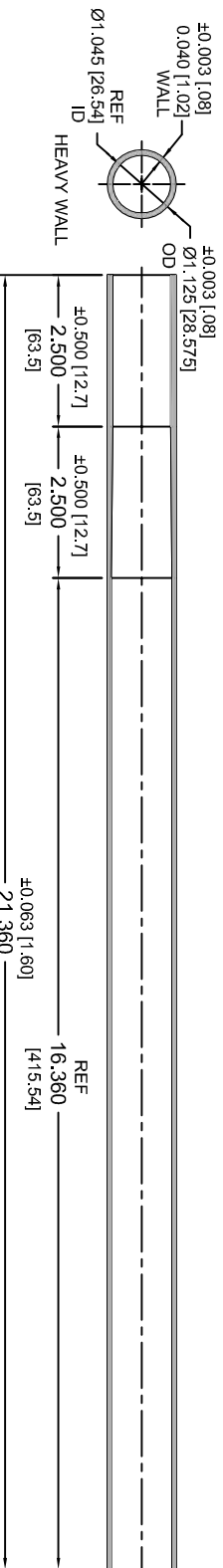
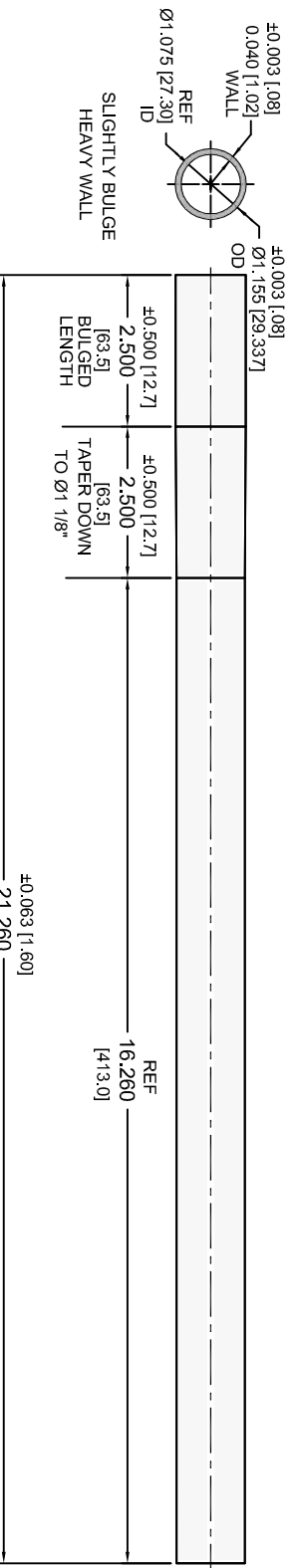


SEAT TUBE



HEAVY TIP BLANK



FINISHED BULGED PART

NOTES

BLANK DEFINITION

AVRST272BLANK 4130 SEAMLESS

- 6 SHIPPING PACKAGE: PBST30
- 5 SURFACE COATING: LIGHT OIL
- 4 SURFACE FINISH: POLISHED
- 3 HARDNESS: Rb 90-105
- 2 MATERIAL: 4130 SEAMLESS
- 1 PART MADE TO TRUE TEMPER PROCEDURE AND TESTS STANDARDS.

REV	DESCRIPTION	BY	DATE
B	EGR12510 BLANK LEN FROM 21.300 ECR 09039 MAT FROM 4130W NEW DRAWING FORMAT	AR	05/03/12
A	INITIAL PRODUCTION RELEASE	AR	7/21/08
	CHANGE	BY	

TRUE TEMPER 8275 TOURNAMENT DRIVE
SUITE 200 MEMPHIS, TN 38125 (901) 746-2000

DRAWN BY: A. RANDOLPH
CORPORATE: B. HULL
MFG. ENGINEERING: I. GRIFFITH
PLANT MANAGEMENT: C. DOBBS
QUALITY ASSURANCE: I. LENOIR
DATE: 4/10/08
SCALE: NONE
EQR NUMBER: 12510/09039
SIZESHEET: A/1

DESCRIPTION: BULGED SEAT TUBE
PART FAMILY: AVRST272
DRAWING NUMBER: AST-03-08
REVISION: B

TOLERANCES (EXCEPT AS NOTED): ±0.063 (NON ACCUMULATIVE)
STEP LOCATION (FROM TIP): ±0.063 (NON ACCUMULATIVE)

DECIMAL: X +/- 0.125
XX +/- 0.063
XXX +/- 0.002

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